

Above: Riviera - Monte Carlo

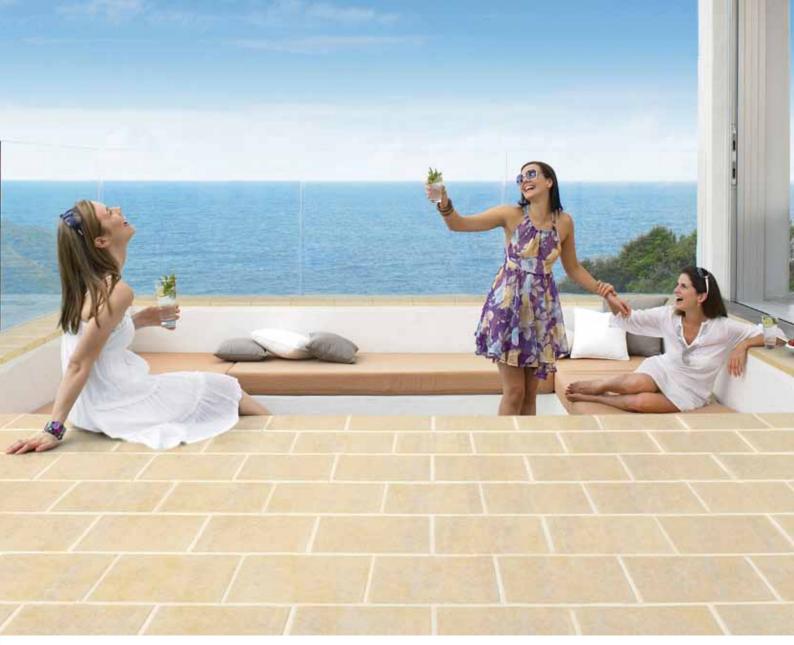
The Austral Bricks Story

With a history that extends beyond 100 years, Austral Bricks has a proud tradition of 100% Australian ownership. Today, Austral Bricks' operations consist of 18 factories, across six states.

Our manufacturing plants combine state-of-the-art technology with the company's long experience in the manufacture of bricks and pavers to exacting Australian standards, resulting in a world-class high-quality product.

Each batch of bricks and pavers are graded at various stages of the manufacturing process and laboratory tested to make sure our products meet strict Australian standards. Recognised as one of Australia's leading manufacturers of quality clay building products, Austral Bricks' resources extend beyond factories and clay reserves, to its team of dedicated employees.

A national research and development program co-ordinates all new product development activities to ensure that Austral Bricks continues to build its reputation for delivering top quality, innovative products that address the needs of the building and construction industry. From humble beginnings, Austral Bricks has grown to be one of the leading, quality clay product manufacturers in the world and a truly great Australian success story.



Above: Moda – Sol

Moda®

Make an impression.

Designed in an artful array of natural tones and textures, innovative Moda brings new sophistication to outdoor entertaining areas

An honest paver range, as uncompromising on quality as style, with its durability, finish and large format, Moda frees you to create the mood and moment for your guests.

Available in:

300 x 300 x 40mm 300 x 300 x 40mm Bullnose







Above: Riviera - Monte Carlo

Riviera®

Riviera ceramic pavers have been designed to complement all lifestyles and home decors.

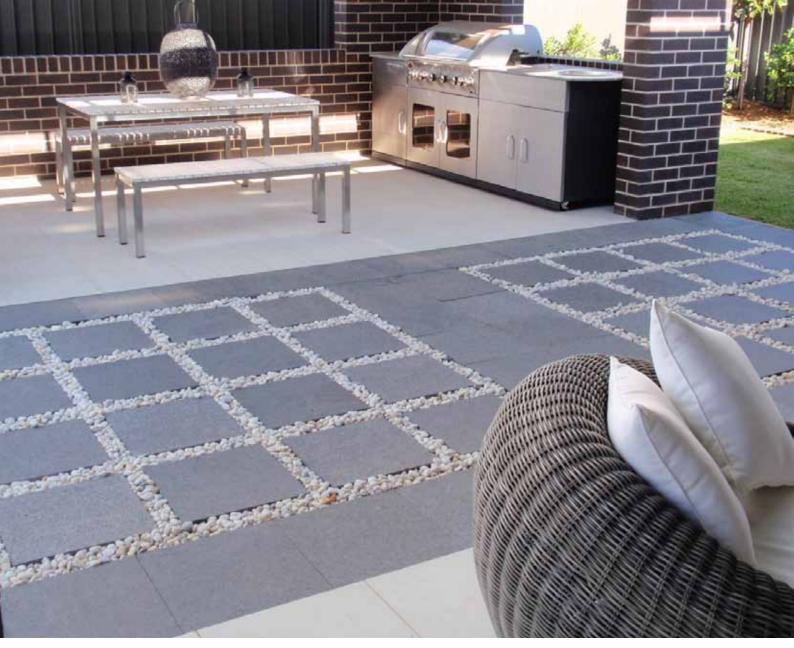
Excellent slip-resistance and salt-safe qualities make Riviera pavers ideal for use around salt-chlorinated pools and high-traffic areas. Select from a range of Italian-inspired colours to beautify and individualise your outdoor spaces.

Available in:

300 x 300 x 40mm 300 x 300 x 40mm Bullnose







Above: Natural Stone - Black Granite

Natural Stone

Enjoy the luxury of natural stone in your home.

From the striking dark colours of our Black Granite through to the light sophistication of our Limestone, you will not be disappointed with your selection.

Available in:

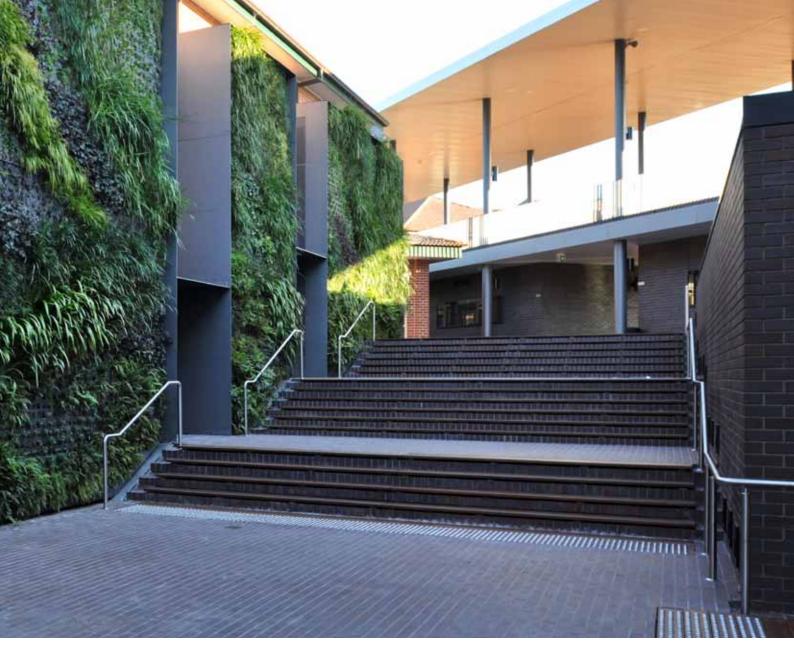
400 x 400 x 30mm 400 x 400 x 30 Bullnose 400 x 400 x 20mm* 400 x 400 x 20mm Bullnose*

*Only available in Sandstone Tumbled









Above: Hamlet – Blue

Hamlet™

Architecturally inspired.

The Hamlet paver collection will set your project apart. Whether they be used indoors or out, this special sized paver produced in the renowned Bowral colours is in a class of its own.

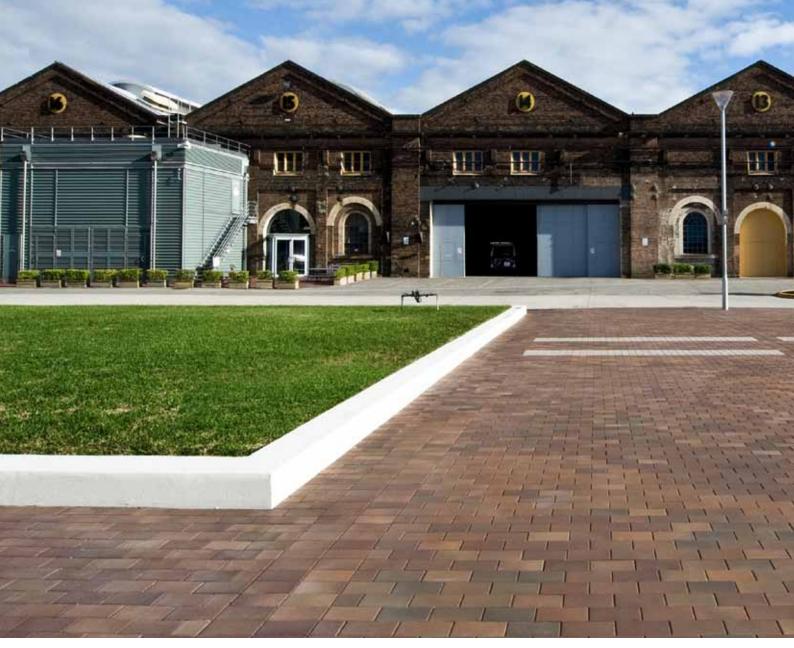
Available in:

230 x 76 x 55mm





Ash



Above: Bowral London – Chestnut

Bowral London®

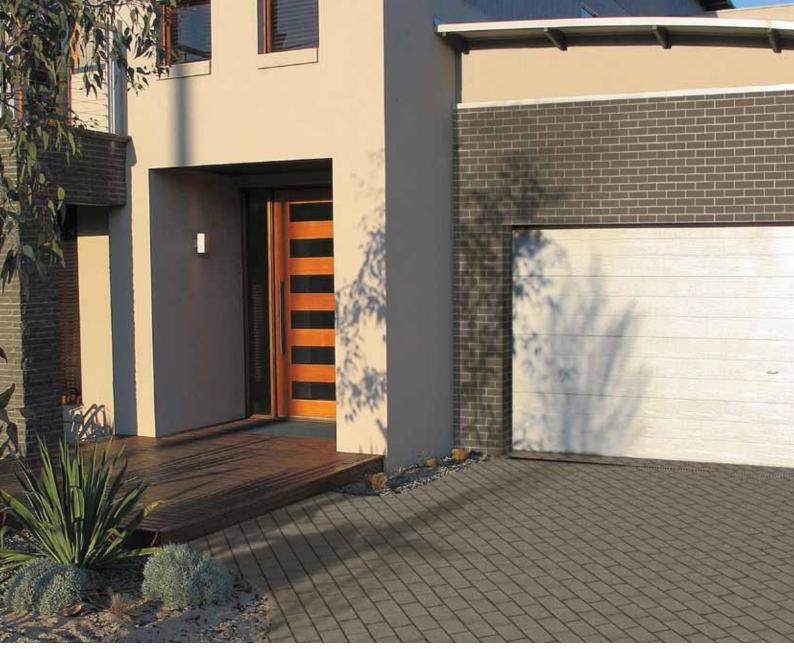
Traditional but classy

The Bowral Bricks architectural bricks have been transformed into dry pressed pavers.

Manufactured using time honoured techniques with today's technology guarantees premium quality.

Available in: 230 x 115 x 65mm





Above: Everyday Life - Brown

Everyday Life®

Discover how easy the art of outdoor living is with our new Everyday Life range of clay pavers.

Available in a selection of exciting colours to suit any personality, our Everyday Life pavers will transform your driveways, entertaining areas and pathways into your very own great outdoors. Perfect for your Everyday Life.



Available in:

230 x 114 x 55mm



Above: Paradise - Tugun

Paradise[®]

Discover how easy the art of outdoor living is with Paradise pavers.

From driveways to garden paths and courtyards, Paradise pavers are perfectly suited to our famous outdoor living.

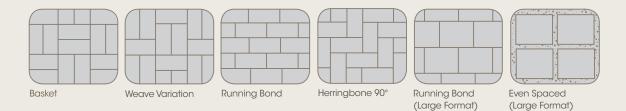
Paradise is an ideal choice for courtyards where space is at a premium and are equally suited to large outdoor spaces. Salt safe and durable, Paradise pavers are made to last. Image: Second second

Available in:

230 x 114 x 50mm



How to Pave. A Step-by-Step Guide



Materials Needed

- Pavers
- Gravel Roadbase (1m3 covers10m2 at a compacted depth of 100mm)
- Washed River Sand (1m3 will cover 30m2 at a depth of 30mm)
- Bagged paver jointing sand
 (1 bag will cover 8m2)
- String lines, tape measure and pegs
- Spirit level
- Two Screed Rails two flat steel bars
- (Approx. 3m [L] x 50mm [W] x 2mm [H])
- 2-3m long concreter's screed
- Broom, rake and shovel
- Plate vibrator compactor
- Edge restraints (concrete or timber)
- Cutting Equipment Paver Splitter/Masonry Brick

Preparation

- Select the desired finished surface level of your pavers. See diagram 1 above right.
- Excavate the total area to the required depth 140mm for pedestrian areas (compacted road base recommended) 190mm for driveways (concrete base recommended for heavy loads).
- Be sure to allow for a slight fall for drainage. A fall of 25mm per metre should be satisfactory.
- Place and screed gravel roadbase over area to approximately 100mm below the required finished height. (This allows 10mm for compaction).
- 5. Using the Vibrator Compactor, compact the roadbase.



Diagram 1 >

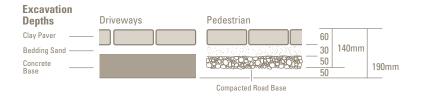


Diagram 2 >





Bedding

- 1. Place washed river sand in piles over the area to be paved.
- 2. Using a rake or shovel, spread the sand evenly over the area.
- 3. Use a paver to determine your finished surface height, to ensure the correct depth of the bedding sand is used. This becomes the measure for your screeding rails. Repeat so that you have 2 paver pads at least 2 metres apart. See Figure A.
- Using your screed, level an area between the two pavers so that you can lay your screeding rails on the level surface.
- 5. Place the screeding board onto the screeding rails and pull towards you, ensuring that you maintain an even level. See Figure B.
- Once the area has been screeded, carefully remove the screeding rails and smooth out any damaged surface areas with a hand float.

Laying Pavers

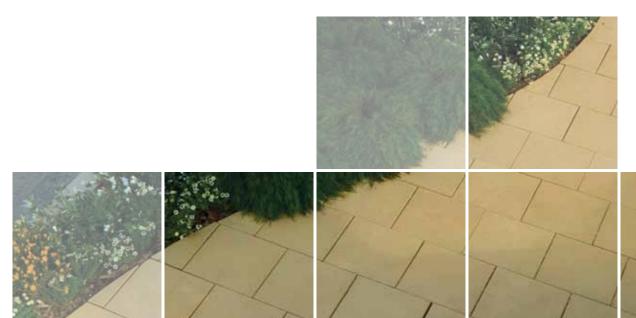
- Select your laying pattern and commence laying, making sure that you work outwards from a corner. Where necessary use string lines to make a corner.
- 2. To ensure that your paving lines stay straight, both vertical and horizontal string lines should be used. See Figure C.
- As you lay your pavers, make sure that a gap is placed between them (2-3mm for small format pavers and 4-6mm for large format pavers). This will prevent any paver damage caused by pavers rubbing against each other.

Edge Restraints

- 1. Edge restraints are important as they will prevent pavers from moving out of place. See diagram 2 above.
- 2. The edge restraint must first be in place prior to compaction taking place.

Compacting the Pavers

- 1. Prior to compacting, sweep dry paver joint sand over the paved area using a soft bristled brush. Make sure that you completely fill the jointing gaps. See Figure D.
- Leave a small excess of sand on the surface of the pavers for the compactor to vibrate further into the joints.
- **3.** Before compacting, make sure that a piece of carpet or rubber matt is under the compactor to prevent the pavers being scratched or damaged. See Figure E.
- 3-4 passes with the compactor should be satisfactory. After the initial pass, respread the jointing sand over the pavers to ensure full joint penetration. Following the final pass, top up any joints with sand where necessary.
 Hose off excess sand for a clean finish. See Figure F.





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CBD Design Studio Shop 1 50 Carrington Street Sydney

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A division of BRICKWORKS



Horsley Park

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Illawarra 45 Princes Hwy Albion Park Rail

Newcastle 1b George Street Mayfield

Port Macquarie 42 Jindalee Road Port Macquarie

Coming Soon 2 Yangan Drive Beresfield

Our clay pavers are made from naturally occurring minerals that are kiln fired to lock in their colour and strength for life. The composition of the raw materials as well as the firing process may cause each run to differ. The resulting colour variation is inherent in the process and part of the appeal of our natural products. The product images in our brochures give a general indication of colour for your preliminary selection. We recommend you also view current product samples before making your final selection.

